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**SCAMBIATORI DI CALORE IN ALLUMINIO**  
***ALUMINIUM HEAT EXCHANGERS***  
**ALUMINIUM WÄRMETAUSCHER**

**AZIONAMENTO IDRAULICO**  
***HYDRAULIC DRIVEN***  
**HYDRAULISCHER ANTRIEB**

**HY012**



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**PERSONALIZZAZIONE**

Alla FIRA ogni cliente ed ogni esigenza sono considerate nella loro unicità. Per questo in primo luogo valutiamo attentamente ogni richiesta e poi ne delineamo le possibili soluzioni. E' con questa metodologia affermata giorno dopo giorno nella realizzazione di prodotti mirati alle necessità della clientela, che l'Azienda ha formato i propri collaboratori creando un forte patrimonio tecnologico.

**ISTRUZIONI GENERALI DI IMPIEGO**

Gli scambiatori di calore FIRA sono costruiti in lega di alluminio e saldobrasati, un processo produttivo moderno che garantisce un prodotto di grande affidabilità.

Le geometrie delle alette a contatto con l'aria e le geometrie dei passaggi interni dell'olio sono studiate per garantire la massima efficienza del sistema. Inoltre l'attenta scelta delle elettrovalvole o delle ventole azionate da motore idraulico e dei convogliatori in ABS garantiscono un insieme che consente grandi rese pur tenendo in massima considerazione i parametri di sicurezza e di rumorosità.

**INSTALLAZIONE**

Per una corretta installazione si consiglia di adottare dei supporti elastici e di montare lo scambiatore in una zona con ridotte vibrazioni ed urti. Inoltre il posizionamento deve consentire all'aria libera circolazione sia in aspirazione che in scarico (Fig.1). Evitare che l'aria sia riscaldata da componenti esterni tipo marmitte motori o altro.

Si raccomanda di evitare brusche variazioni di portata e di non superare la pressione di esercizio statica massima ammissibile che è di 15 bar ad una temperatura di 130°C.

Per la sicurezza dello scambiatore si suggerisce l'installazione di una valvola di bypass, questo consentirà di ridurre i rischi in avviamento dell'impianto a freddo (Fig.2).

Il sistema By-Pass integrato nella massa radiante, è disponibile a richiesta su tutti i modelli.

**PERSONALIZATION**

*FIRA considers the unique needs of each client and each application. That's why each request is carefully evaluated before we propose suitable design solutions. This is the method applied on a day to day basis as we develop fully tailored products, and it has formed the ideal training environment for our personnel, supporting the accumulation of an impressive store of technological know-how.*

**CONSTRUCTION FEATURES**

*FIRA heat exchangers are built in brazed aluminium alloy in a thoroughly modern process that guarantees top quality totally reliable results.*

*The geometry of the tube fins in the air stream and the inside of the oil-ways is designed to support the maximum efficiency of the system. The same meticulous attention is applied to selecting electric fan units or hydraulically driven fans and ABS shrouds, to assure a finished product that guarantees maximum efficiency and exemplary safety and noise levels.*

**INSTALLATION**

*For correct installation use flexible supports and install the heat exchanger in a place that is protected from vibration and impact. The unit must also be mounted so as to ensure unrestricted intake and exhaust air flows (Fig.1). All possible measures must be taken to prevent the heat exchanger from drawing in warm air heated by external components such as engine exhaust systems.*

*We also recommend avoiding sudden changes of flow rate and ensuring that the maximum permissible static working pressure of 15 bar at 130°C is not exceeded.*

*For increased safety of the unit, clients are advised to install a bypass valve to reduce start up risks when the system is cold (Fig.2).*

*Integrated By-Pass system is available on request on all models.*

**PERSONALISIERUNG**

Jeder Kunde und jede Anfrage erfährt bei FIRA eine den jeweiligen Anforderungen entsprechende Behandlung. Die Anfragen werden zunächst sorgfältig ausgewertet, anschließend erfolgt die Ausarbeitung möglicher Lösungen. Mit dieser Vorgehensweise, die sich für die Umsetzung kundenseitiger Wünsche täglich neu bestätigt, hat das Unternehmen die Ausbildung der eigenen Mitarbeiter optimiert und sich ein umfassendes technisches Know-how zugelegt.

**ALLGEMEINE GEBRAUCHSANLEITUNG**

Die FIRA-Wärmetauscher sind aus Aluminiumlegierung mit Schweißblötung gefertigt, ein modernes Produktionsverfahren, das eine hohe Zuverlässigkeit der Produkte gewährleistet.

Form und Größe der Kühlrippen mit Luftkontakt und der innenliegenden Öldurchläufe sind so projektiert, daß die maximale Leistungsabgabe des Systems sichergestellt wird. Die sorgfältig ausgewählten Elektrolüfter, Lüfter mit Hydraulikmotorantrieb und Fördervorrichtungen in ABS werden höchsten Ansprüchen gerecht und weisen optimierte Eigenschaften bezüglich Sicherheit und Geräuschemissionen auf.

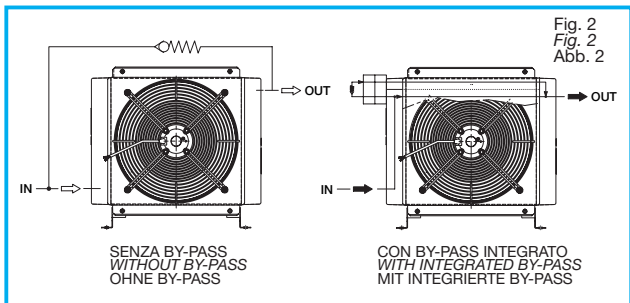
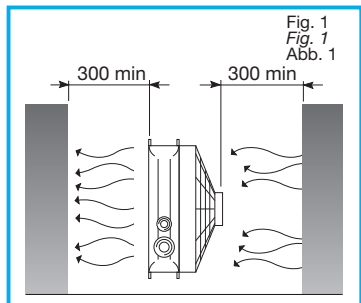
**INSTALLATION**

Zur korrekten Installation empfiehlt sich die Verwendung von schwingungsdämpfenden Halterungen; die Montage des Wärmetauschers ist zudem in Bereichen vorzunehmen, in denen Vibrationen oder Stöße nur in reduziertem Maße zu erwarten sind und eine freie Luftzirkulation sowohl für die Ansaugung als auch für den Auslaß sichergestellt ist (Abb. 1). Bei der Positionierung ist ferner zu beachten, daß die Luft nicht durch außenliegende Teile, z.B. Auspuff oder dergleichen, erwärmt wird.

Beim Betrieb ist darauf zu achten, daß plötzliche Änderungen der Durchflußmenge vermieden werden und der maximal zugelassene statische Druck von 15 bar bei einer Temperatur von 130°C nicht überschritten wird.

Zur Sicherheit des Wärmetauschers ist die Installation eines Bypass-Ventils vorzuziehen, welches die Risiken bei einem Kaltstart der Anlage reduziert (Abb. 2).

Das integrierte By-Pass-System im Strahlungskörper ist auf Anfrage für alle Modelle lieferbar.



## INTRODUZIONE INTRODUCTION EINLEITUNG

A causa delle svariate condizioni di montaggio e delle differenti sollecitazioni alle quali risultano sottoposti gli scambiatori di calore, riteniamo sia utile ed importante chiedere la collaborazione della nostra organizzazione tecnica al momento della progettazione dell'impianto.

Ogni scambiatore di calore è dotato di un libretto di istruzioni che contiene alcune fondamentali indicazioni per un montaggio corretto.

### SICUREZZA

Nell'utilizzo dello scambiatore di calore occorre attenersi ad alcune importanti avvertenze.

- non togliere le protezioni dalle ventole.
- far eseguire i collegamenti elettrici a personale specializzato seguendo gli schemi allegati.
- le superfici esterne dello scambiatore potrebbero avere temperature molto elevate bisogna quindi prevedere nel montaggio adeguate protezioni, o posizionamenti poco accessibili.
- non intervenire sul motore idraulico senza prima avere scollegato i tubi.

*Because of the differing installation conditions and the various type of stress to which the units may be subjected, we advise clients to consult our Engineering Department during their system design phase.*

*Each heat exchanger is supplied with a comprehensive instruction booklet that contains important recommendations for correct installation.*

### SAFETY

*During operation of our heat exchangers observe the following instructions:*

- *do not remove the fan grilles*
- *electrical connections must be made by skilled electricians in accordance with the attached electrical diagrams*
- *exterior surfaces of the heat exchanger may reach high temperatures so adequate guards must be installed or the unit must be mounted in an inaccessible position.*
- *do not perform work on the hydraulic motor until the hydraulic pipelines have been disconnected.*

Aufgrund der unterschiedlichen Montagebedingungen und der verschiedenen Belastungen, denen die Wärmetaüscher ausgesetzt sein können, empfiehlt sich bei der Projektierung der Anlage die Zusammenarbeit mit unserer technischen Abteilung.

Zum Lieferumfang jedes Wärmetauschers zählt eine entsprechende Gebrauchsanleitung mit den wesentlichen Hinweisen für eine korrekte Montage.

### SICHERHEIT

Beim Gebrauch des Wärmetauschers sind folgende wichtige Hinweise zu beachten:

- Schutzvorrichtungen an den Lüftern auf keinen Fall abnehmen;
- elektrische Anschlüsse von Fachpersonal und gemäß den beiliegenden Plänen ausführen lassen;
- die Außenoberflächen des Wärmetauschers können beim Betrieb sehr hohe Temperaturen aufweisen; bei der Montage sind demnach entsprechende Schutzvorrichtungen vorzusehen oder schwer erreichbare Positionen auszuwählen;
- Eingriffe am Hydraulikmotor nur nach Abnahme der Leitungen vornehmen.

## ISTRUZIONI PER L'ORDINAZIONE ORDERING INSTRUCTIONS BESTELLANLEITUNG

**SCM A46**

**IA**

**PRED**

**GR2**

**-**

### PRODOTTO PRODUCT PRODUKT

SCM A20 - SCM A22  
SCM A26 - SCM A31  
SCM A35 - SCM A46  
SCM A48 - SCM A50  
SCM A56 - SCM A60  
SCM A65 - SCM A70  
SCM A75 - SCM A80  
SCM A83 - SCM A86  
SCM A106

### VERSIONE VERSION AUSFÜHRUNG

**IA** - IDRAULICO ASPIRANTE  
HYDRAULIC ASPIRATING  
HYDRAULISCH, SAUGEND

**IS** - IDRAULICO SOFFIANTE  
HYDRAULIC BLOWING  
HYDRAULISCH, BLASEND

### CONFIGURAZIONE FAN UNIT TYPE LÜFTERTYP

**PRED.** - CON SUPPORTO TIROCINGHIA  
WITH BELT-PULLEY SUPPORT  
MIT LAGER FÜR RIEMENANTRIEB

**MOT. IDR.** - CON MOTORE CON SUPPORTO  
INTEGRATO  
WITH MOTOR WITH INTEGRATED  
BELT-PULLEY SUPPORT  
MIT ÖLMOTOR MIT INTEGRIERTEM  
LAGER

### GRUPPO GROUP BAUGRÖSSE

### OPZIONI OPTIONS OPTIONEN

**P** - CON PIEDINI  
WITH FEET  
MIT FÜSSEN  
**S** - FILETTATURE  
A NORME UNF  
UNF  
THREADED  
ÖFFNUNGEN  
MIT  
STANDARD  
UNF GEWINDE  
**B** - BY-PASS

### NOTA:

Lo scambiatore non prevede di serie il termostato e i piedini. Vedere per i piedini ogni singolo modello. Riferirsi a pag. 22 per informazioni sugli accessori, le possibilità di scelta e le istruzioni di ordinazione.

### NOTE:

*Heat exchangers are not equipped with thermostat and feet as a standard. Please refer to each model to have your heat exchanger supplied with feet, and to page 22 for accessories and for a description of available range and ordering instructions.*

### ANMERKUNG:

Der Wärmetaüscher wird serienmässig ohne Füße und Thermostat geliefert. Die Füße sind bei jedem Modell ersichtlich. Auf Seite 22 sind Infos ueber Zubehör, Auswahlmöglichkeiten und Bestellnummern fu finden.



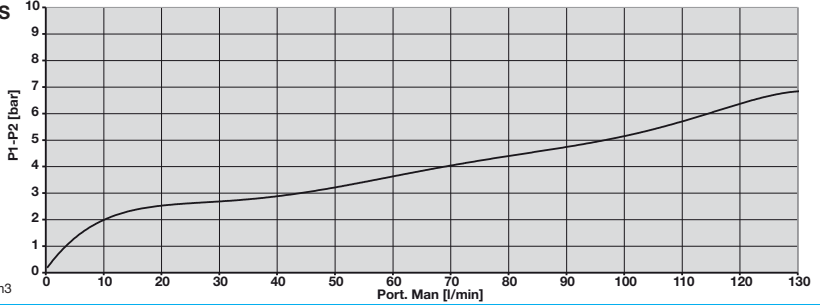
**VALVOLA BY-PASS  
BY-PASS VALVE  
BY-PASS VENTIL**

**6K01040K000006**

Temperatura: 60°C  
Olio: Ergoline H32  
Viscosità 40°C: 32 cSt  
Densità: 0,870 kg/dm<sup>3</sup>

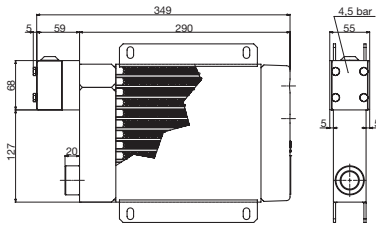
Temperature: 60°C  
Oil: Ergoline H32  
Viscosity 40°C: 32 cSt  
Density: 0,870 kg/dm<sup>3</sup>

Temperatur: 60°C  
Öl: Ergoline H32  
Viscosität 40°C: 32 cSt  
Besatzdichte: 0,870 kg/dm<sup>3</sup>



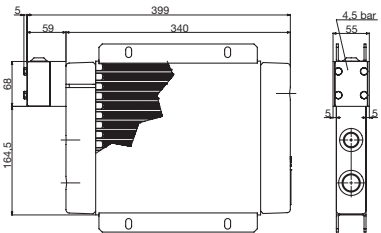
**A16**

VALVOLA BY-PASS  
BY-PASS VALVE  
BY-PASS VENTIL



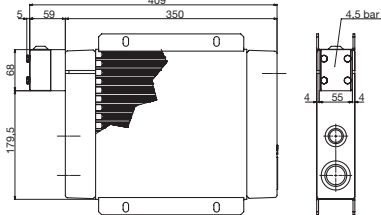
**A20**

VALVOLA BY-PASS  
BY-PASS VALVE  
BY-PASS VENTIL



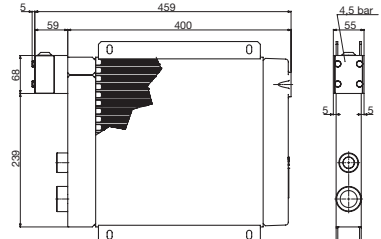
**A22**

VALVOLA BY-PASS  
BY-PASS VALVE  
BY-PASS VENTIL



**A26**

VALVOLA BY-PASS  
BY-PASS VALVE  
BY-PASS VENTIL



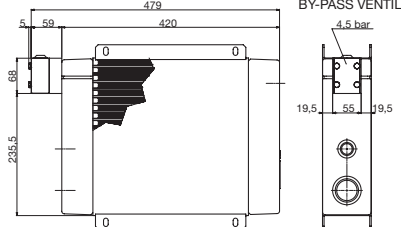
**A31**

VALVOLA BY-PASS  
BY-PASS VALVE  
BY-PASS VENTIL



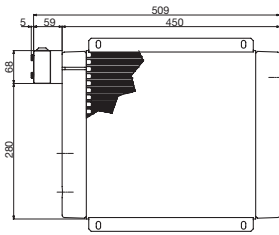
**A35**

VALVOLA BY-PASS  
BY-PASS VALVE  
BY-PASS VENTIL



BY-PASS

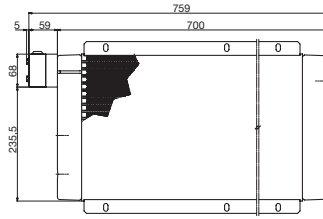
**A46**



VALVOLA BY-PASS  
BY-PASS VALVE  
BY-PASS VENTIL



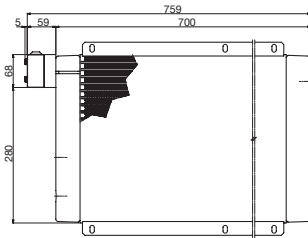
**A48**



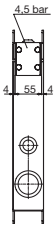
VALVOLA BY-PASS  
BY-PASS VALVE  
BY-PASS VENTIL



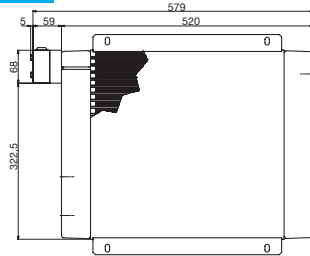
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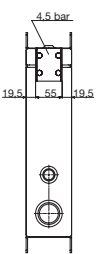
VALVOLA BY-PASS  
BY-PASS VALVE  
BY-PASS VENTIL



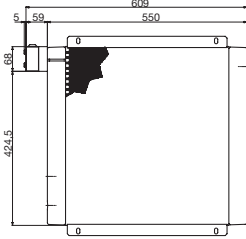
**A56**



VALVOLA BY-PASS  
BY-PASS VALVE  
BY-PASS VENTIL



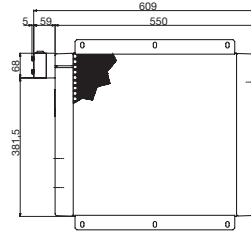
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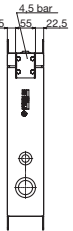
VALVOLA BY-PASS  
BY-PASS VALVE  
BY-PASS VENTIL



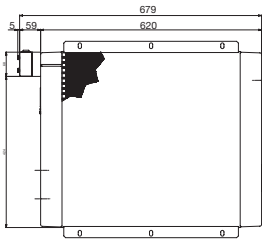
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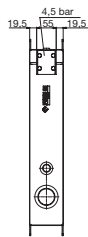
VALVOLA BY-PASS  
BY-PASS VALVE  
BY-PASS VENTIL

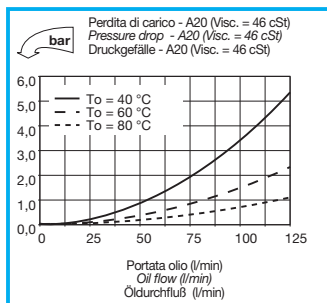
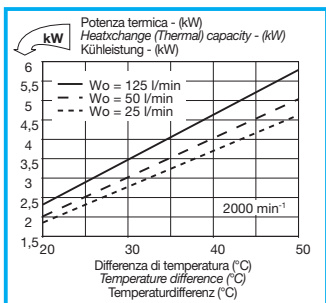
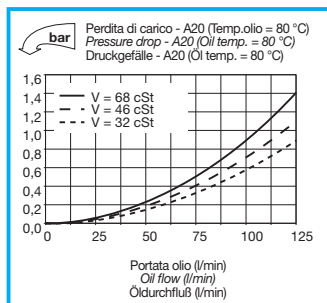
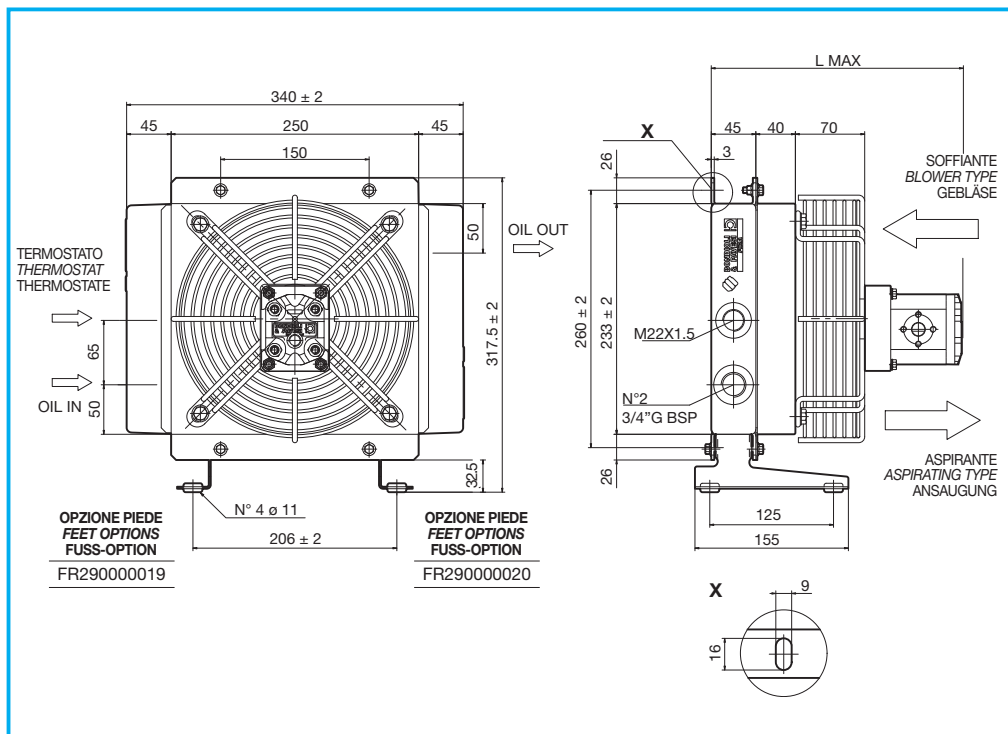


**A70**



VALVOLA BY-PASS  
BY-PASS VALVE  
BY-PASS VENTIL

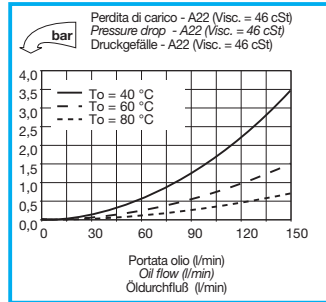
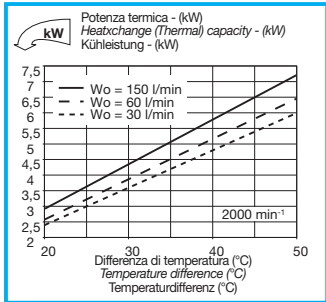
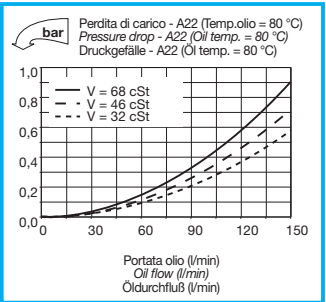
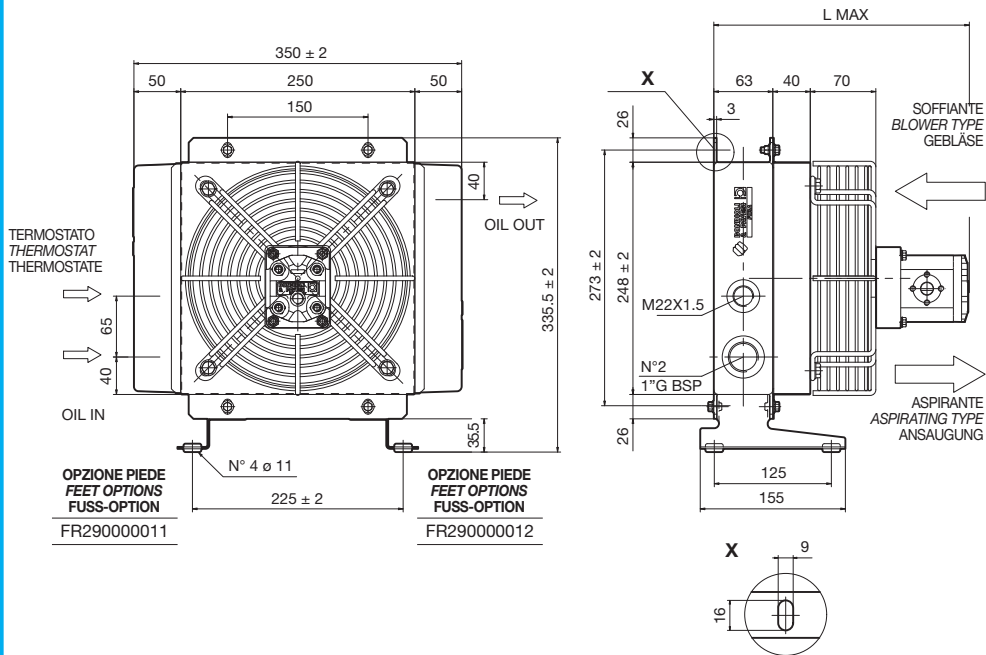




CODICE CODE BEST.-NR.	TIPO TYPE TYP	DIAMETRO VENTOLA FAN DIAMETER LUFTERS- DURCHMESSER mm	CILINDRATA MOTORE DISPLACEMENT MOTORS FÖRDERVOLUMEN MOTOR cm <sup>3</sup> /h	L MAX mm	MASSA WEIGHT GEWICHT kg	CAPACITÀ CAPACITY KAPAZITÄT lt
FR634030011	SCM A20 IA PRED. GR1	220	—	195	6	1,45
FR634030012	SCM A20 IS PRED. GR1	220	—	195	6	1,45
FR634030013	SCM A20 IA MOT. IDR. GR1	220	6	255	7	1,45
FR634030014	SCM A20 IS MOT. IDR. GR1	220	6	255	7	1,45

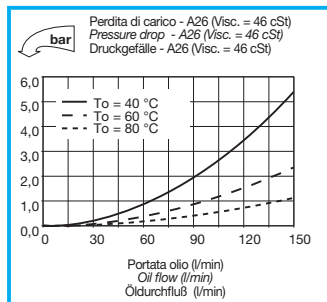
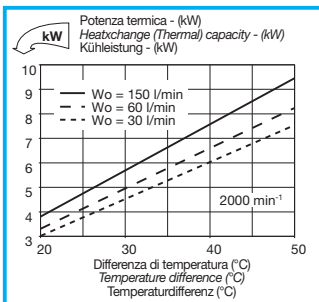
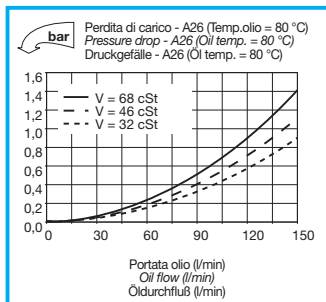
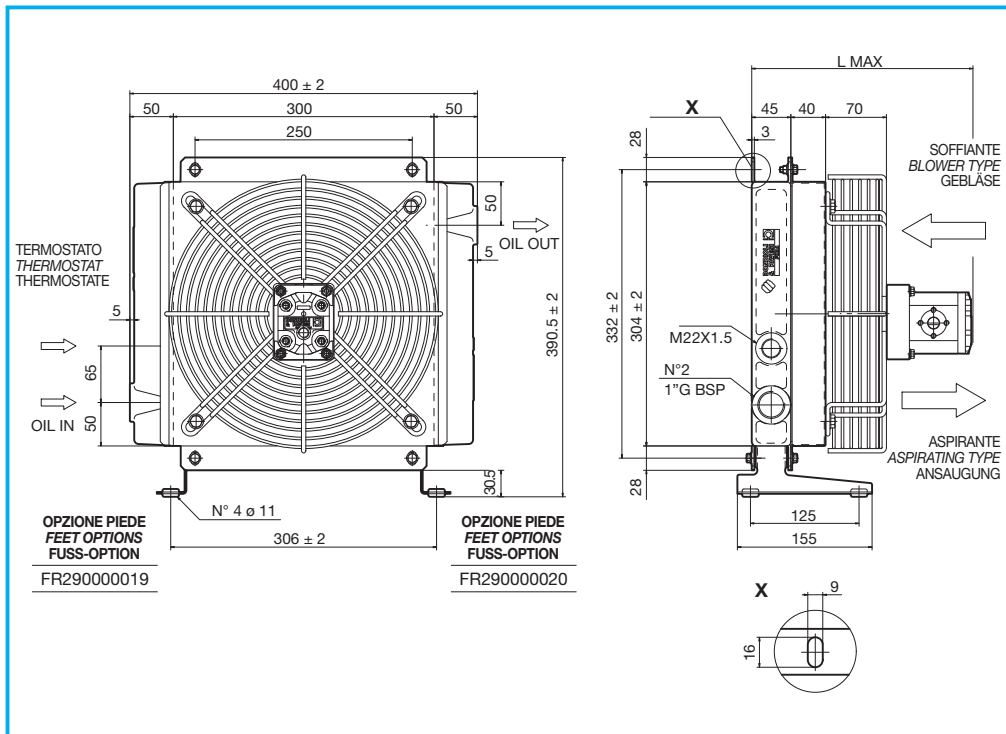
# A22

## SCAMBIATORI DI CALORE IN ALLUMINIO ALUMINIUM HEAT EXCHANGERS ALUMINIUM WÄRMETAUSCHER



CODICE CODE BEST.-NR.	TIPO TYPE TYP	DIAMETRO VENTOLA FAN DIAMETER LÜFTERS- DURCHMESSER mm	CILINDRATA MOTORE DISPLACEMENT MOTORS FÖRDERVOLUMEN MOTOR cm³/h	L MAX mm	MASSA WEIGHT GEWICHT kg	CAPACITÀ CAPACITY KAPAZITÄT lt
FR634110011	SCM A22 IA PRED. GR1	220	—	215	8	1,7
FR634110012	SCM A22 IS PRED. GR1	220	—	215	8	1,7
FR634110013	SCM A22 IA MOT. IDR. GR1	220	6	275	9	1,7
FR634110014	SCM A22 IS MOT. IDR. GR1	220	6	275	9	1,7

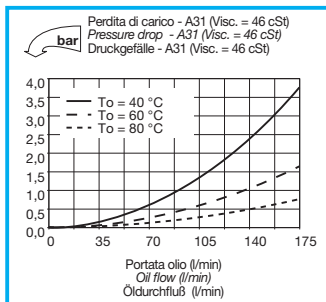
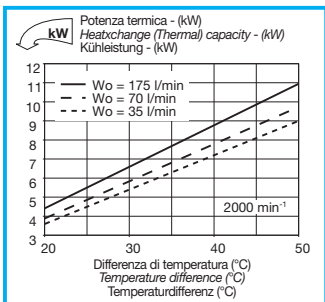
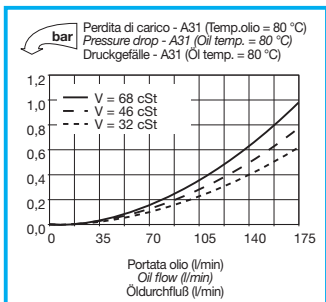
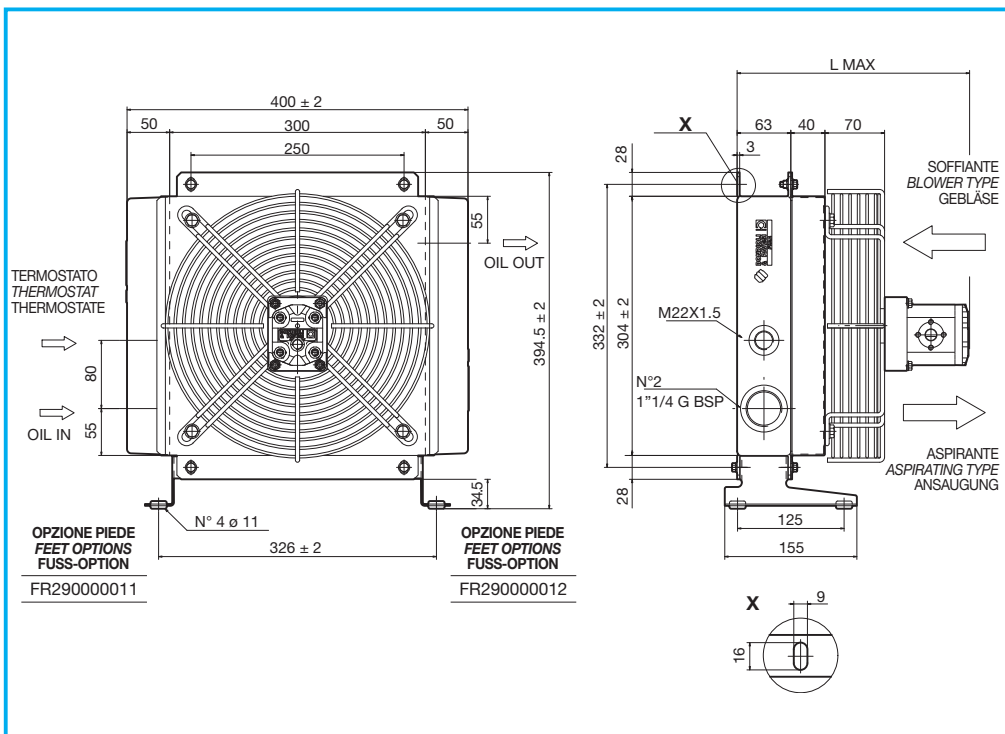




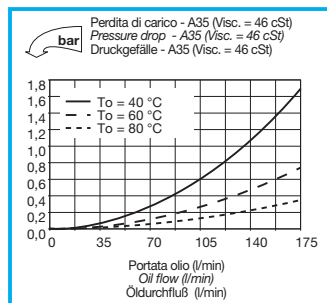
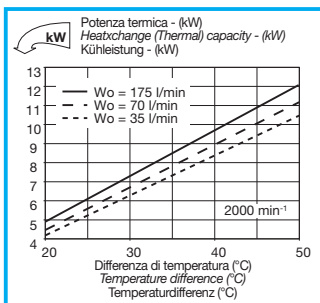
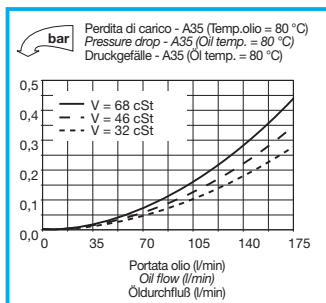
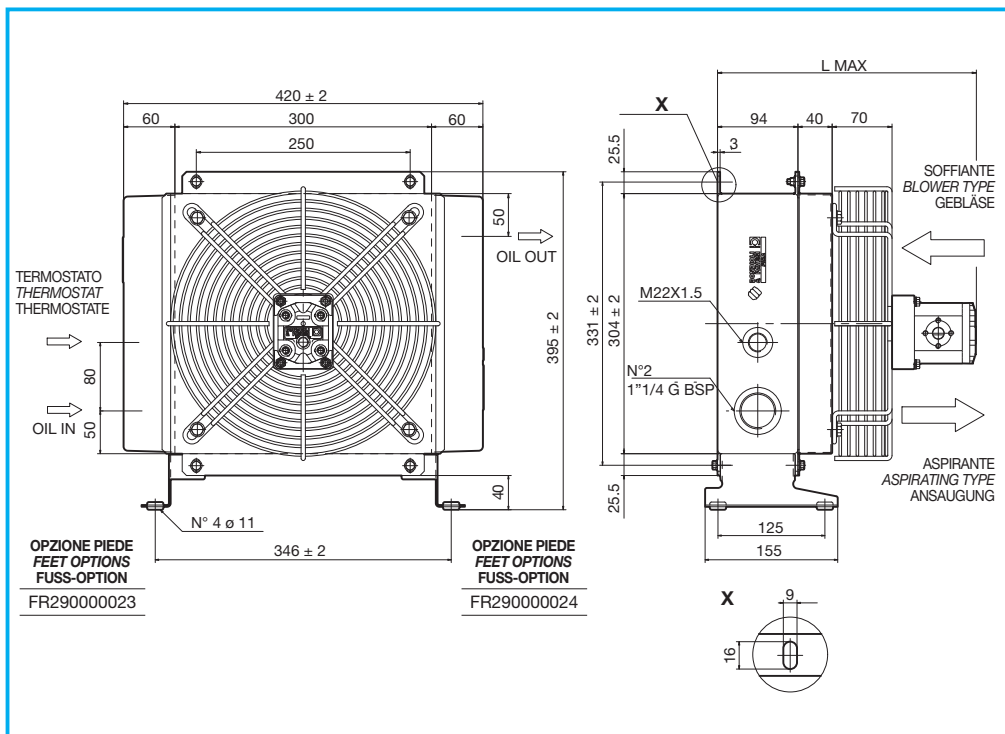
CODICE CODE BEST.-NR.	TIPO TYPE TYP	DIAMETRO VENTOLA FAN DIAMETER LUFTERS- DURCHMESSER mm	CILINDRATA MOTORE DISPLACEMENT MOTORS FÖRDERVOLUMEN MOTOR cm <sup>3</sup> /h	L MAX mm	MASSA WEIGHT GEWICHT kg	CAPACITÀ CAPACITY KAPAZITÄT lt
FR634130011	SCM A26 IA PRED. GR1	290	—	195	9	2,3
FR634130012	SCM A26 IS PRED. GR1	290	—	195	9	2,3
FR634130013	SCM A26 IA MOT. IDR. GR1	290	6	255	10	2,3
FR634130014	SCM A26 IS MOT. IDR. GR1	290	6	255	10	2,3

# A31

## SCAMBIATORI DI CALORE IN ALLUMINIO ALUMINIUM HEAT EXCHANGERS ALUMINIUM WÄRMETAUSCHER



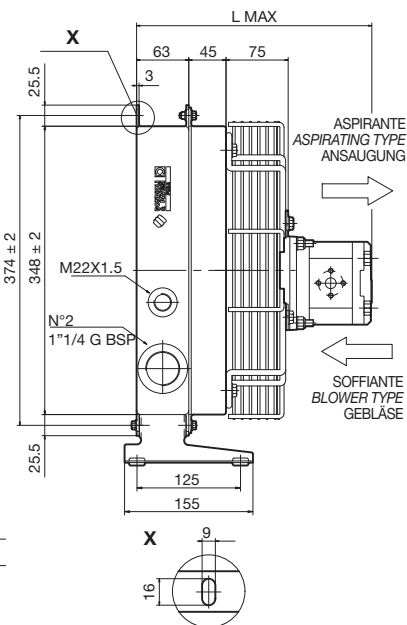
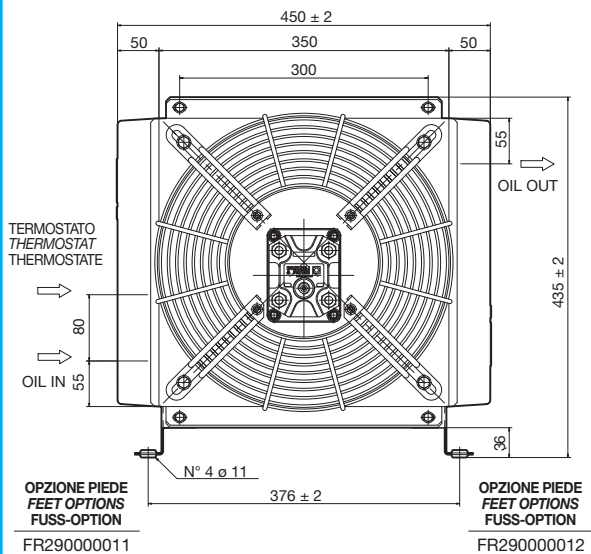
CODICE CODE BEST.-NR.	TIPO TYPE TYP	DIAMETRO VENTOLA FAN DIAMETER LÜFTERS- DURCHMESSER mm	CILINDRATA MOTORE DISPLACEMENT MOTORS FÖRDERVOLUMEN MOTOR cm <sup>3</sup> /h	L MAX mm	MASSA WEIGHT GEWICHT kg	CAPACITÀ CAPACITY KAPAZITÄT lt
FR634170011	SCM A31 IA PRED. GR1	290	—	215	13	3,2
FR634170012	SCM A31 IS PRED. GR1	290	—	215	13	3,2
FR634170013	SCM A31 IA MOT. IDR. GR1	290	6	275	14	3,2
FR634170014	SCM A31 IS MOT. IDR. GR1	290	6	275	14	3,2



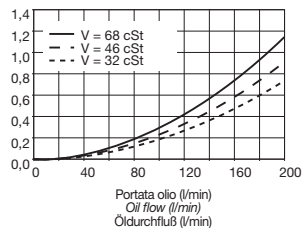
CODICE CODE BEST.-NR.	TIPO TYPE TYPE	DIAMETRO VENTOLA FAN DIAMETER LUFTERS- DURCHMESSER mm	CILINDRATA MOTORE DISPLACEMENT MOTORS FÖRDERVOLUMEN MOTOR cm <sup>3</sup> /h	L MAX mm	MASSA WEIGHT GEWICHT kg	CAPACITÀ CAPACITY KAPAZITÄT lt
FR634060011	SCM A35 IA PRED. GR1	290	—	250	17	4,8
FR634060012	SCM A35 IS PRED. GR1	290	—	250	17	4,8
FR634060013	SCM A35 IA MOT. IDR. GR1	290	6	305	18	4,8
FR634060014	SCM A35 IS MOT. IDR. GR1	290	6	305	18	4,8

# A46

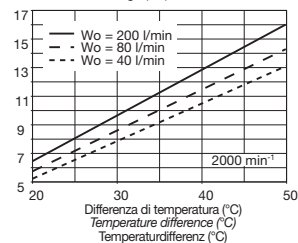
## SCAMBIATORI DI CALORE IN ALLUMINIO ALUMINIUM HEAT EXCHANGERS ALUMINIUM WÄRMETAUSCHER



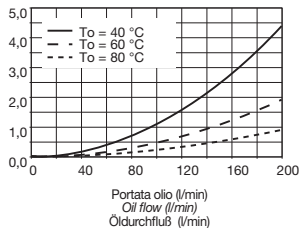
Perdita di carico - A46 (Temp.olio = 80 °C)  
Pressure drop - A46 (Oil temp. = 80 °C)  
Druckgefälle - A46 (Öl temp. = 80 °C)



Potenza termica - (kW)  
Heatchange (Thermal) capacity - (kW)  
Kühlleistung - (kW)



Perdita di carico - A46 (Visc. = 46 cSt)  
Pressure drop - A46 (Visc. = 46 cSt)  
Druckgefälle - A46 (Visc. = 46 cSt)



**CODICE  
CODE  
BEST.-NR.**

**TIPO  
TYPE  
TYP**

**DIAMETRO  
VENTOLA  
FAN DIAMETER  
LÜFTERS-  
DURCHMESSER**  
mm

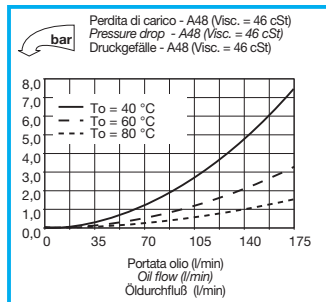
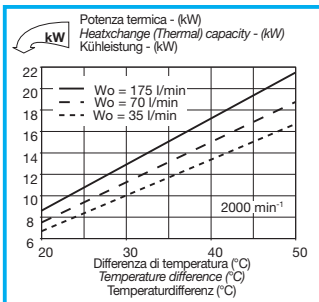
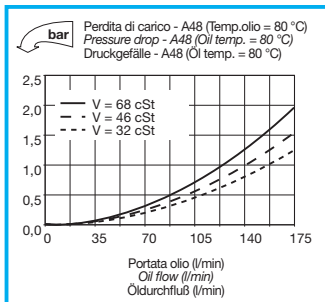
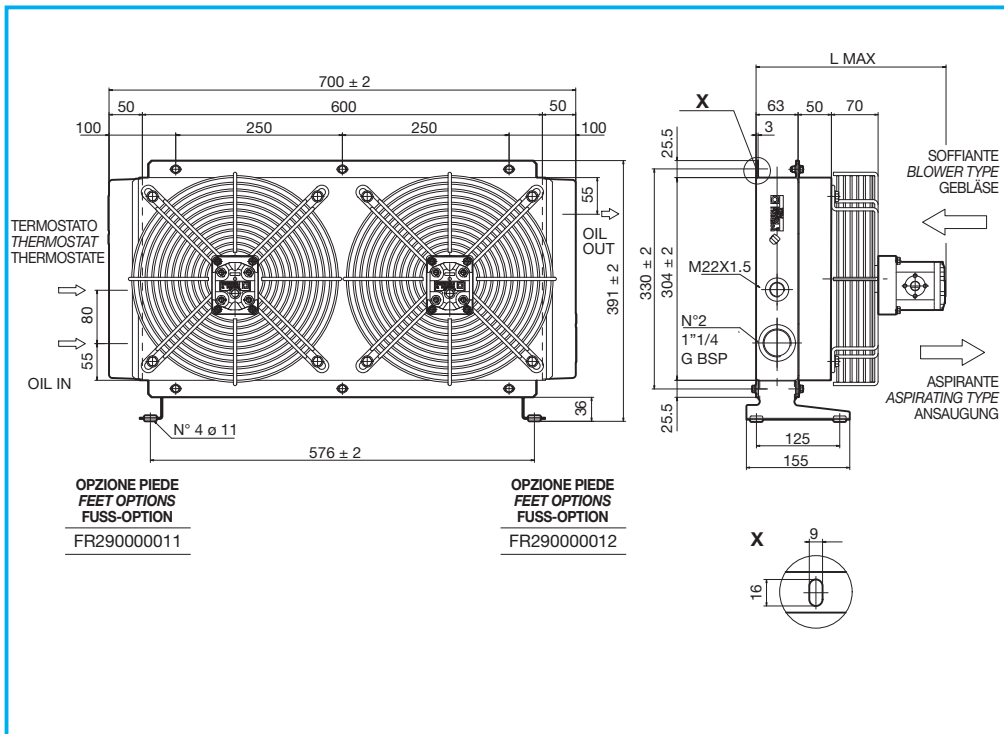
**CILINDRATA MOTORE  
DISPLACEMENT MOTORS  
FÖRDERVOLUMEN MOTOR**  
cm³/h

**L MAX  
mm**

**MASSA  
WEIGHT  
GEWICHT**  
kg

**CAPACITÀ  
CAPACITY  
KAPAZITÄT**  
lt

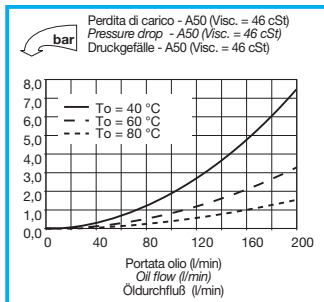
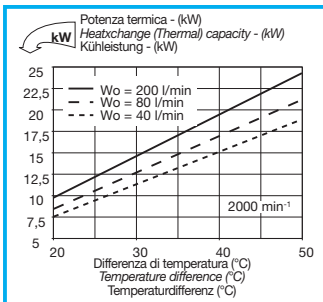
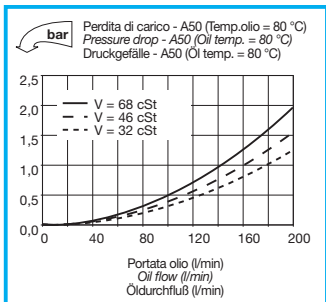
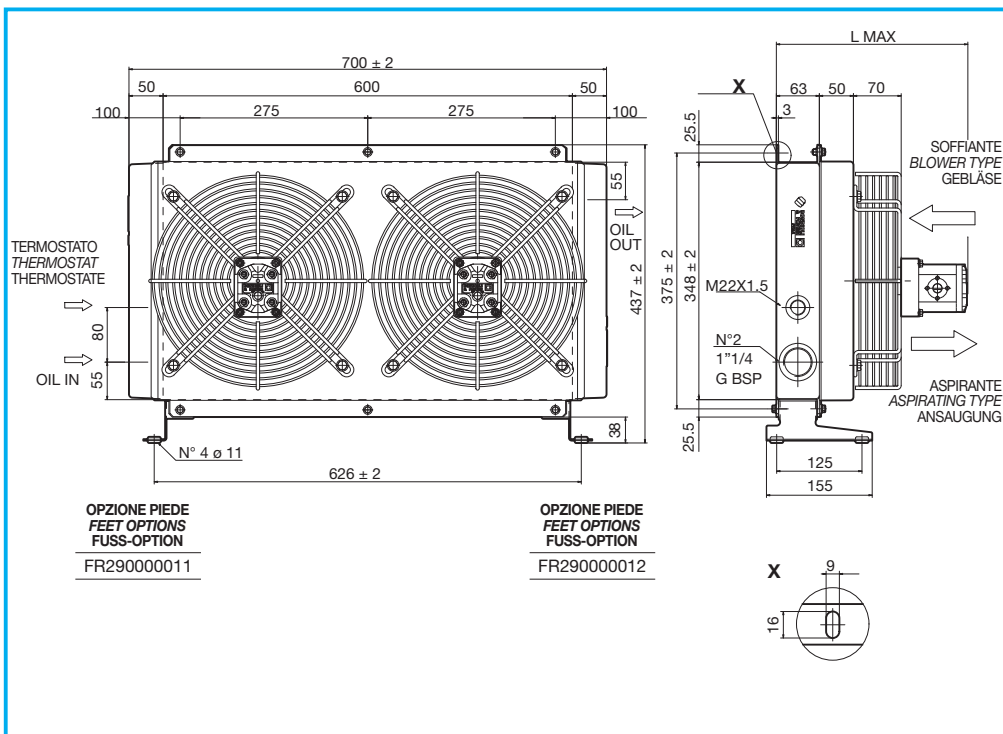
CODICE CODE BEST.-NR.	TIPO TYPE TYP	DIAMETRO VENTOLA FAN DIAMETER LÜFTERS- DURCHMESSER mm	CILINDRATA MOTORE DISPLACEMENT MOTORS FÖRDERVOLUMEN MOTOR cm³/h	L MAX mm	MASSA WEIGHT GEWICHT kg	CAPACITÀ CAPACITY KAPAZITÄT lt
FR634200001	SCM A46 IA PRED. GR2	340	—	225	14	4
FR634200002	SCM A46 IS PRED. GR2	340	—	225	14	4
FR634200003	SCM A46 IA MOT. IDR. GR2	340	6	285	15	4
FR634200004	SCM A46 IS MOT. IDR. GR2	340	6	285	15	4



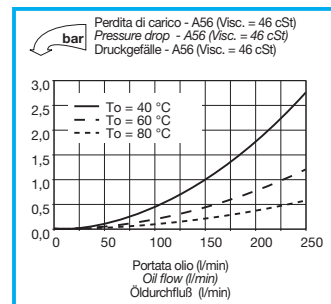
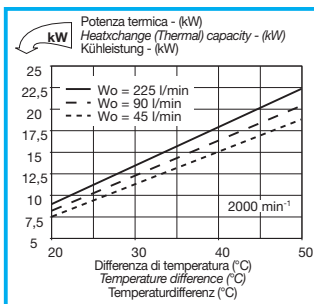
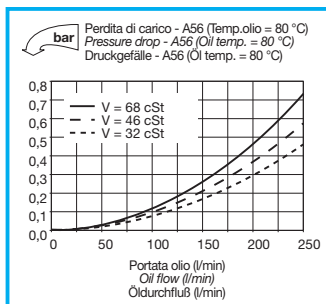
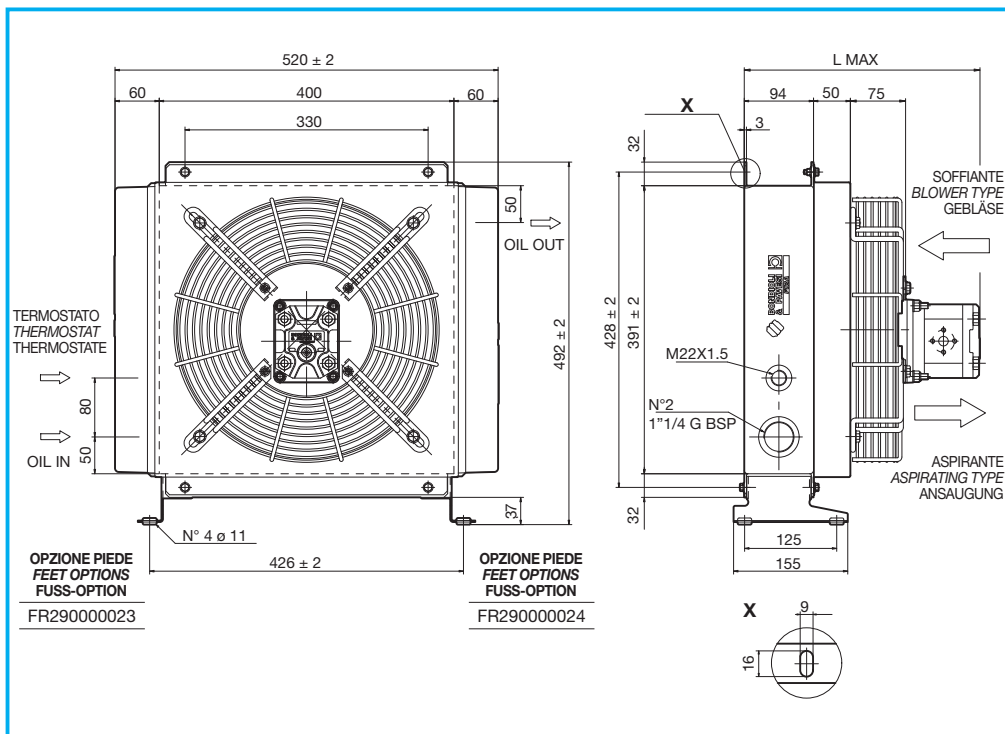
CODICE CODE BEST.-NR.	TIPO TYPE TYP	DIAMETRO VENTOLA FAN DIAMETER LUFTERS- DURCHMESSER mm	CILINDRATA MOTORE DISPLACEMENT MOTORS FÖRDERVOLUMEN MOTOR cm <sup>3</sup> /h	L MAX mm	MASSA WEIGHT GEWICHT kg	CAPACITÀ CAPACITY KAPAZITÄT lt
FR634210001	SCM A48 IA PRED. GR1	2X290	—	230	18	3,2
FR634210002	SCM A48 IS PRED. GR1	2X290	—	230	18	3,2
FR634210003	SCM A48 IA MOT. IDR. GR1	2X290	6	285	19	3,2
FR634210004	SCM A48 IS MOT. IDR. GR1	2X290	6	285	19	3,2

# A50

## SCAMBIATORI DI CALORE IN ALLUMINIO ALUMINIUM HEAT EXCHANGERS ALUMINIUM WÄRMETAUSCHER



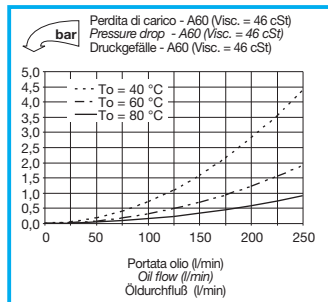
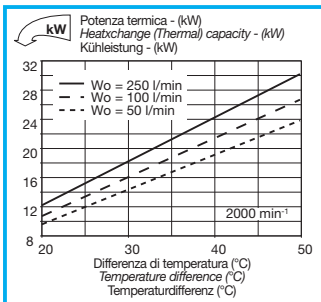
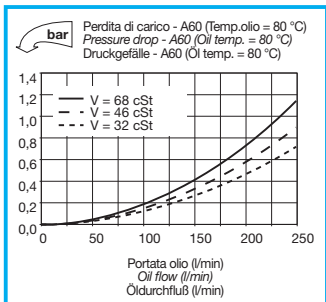
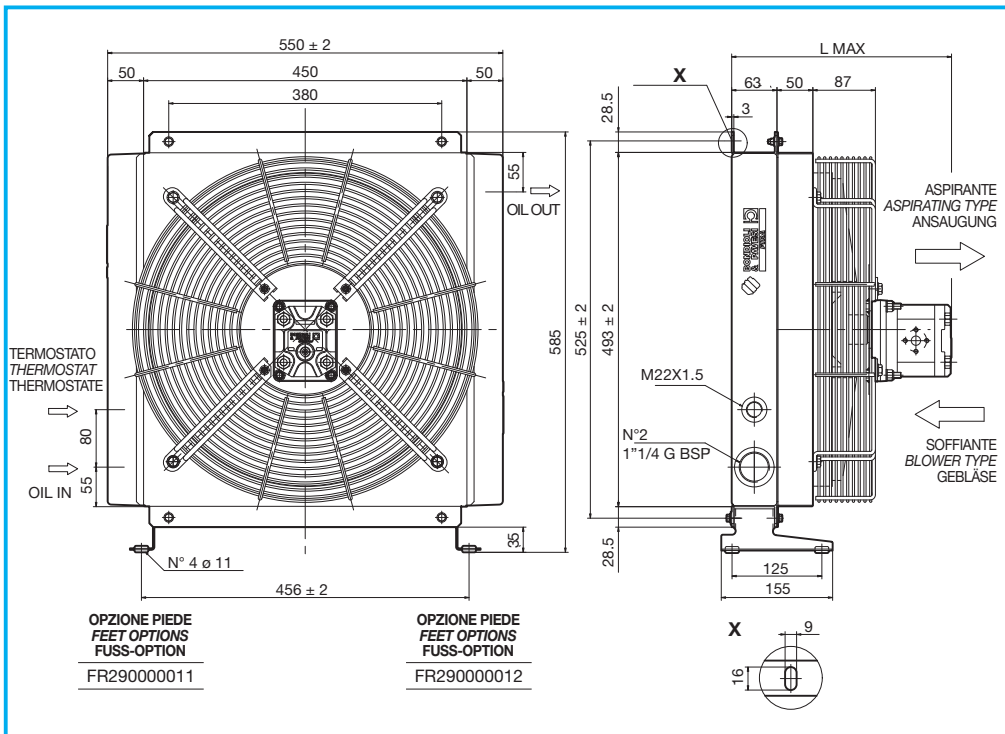
CODICE CODE BEST.-NR.	TIPO TYPE TYP	DIAMETRO VENTOLA FAN DIAMETER LÜFTERS- DURCHMESSER mm	CILINDRATA MOTORE DISPLACEMENT MOTORS FÖRDERVOLUMEN MOTOR cm <sup>3</sup> /h	L MAX mm	MASSA WEIGHT GEWICHT kg	CAPACITÀ CAPACITY KAPAZITÄT lt
FR634100011	SCM A50 IA PRED. GR1	2X290	—	230	20	3,4
FR634100012	SCM A50 IS PRED. GR1	2X290	—	230	20	3,4
FR634100013	SCM A50 IA MOT. IDR. GR1	2X290	6	285	21	3,4
FR634100014	SCM A50 IS MOT. IDR. GR1	2X290	6	285	21	3,4



CODICE CODE BEST.-NR.	TIPO TYPE TYT	DIAMETRO VENTOLA FAN DIAMETER LUFTERS- DURCHMESSER mm	CILINDRATA MOTORE DISPLACEMENT MOTORS FÖRDERVOLUMEN MOTOR cm <sup>3</sup> /h	L MAX mm	MASSA WEIGHT GEWICHT kg	CAPACITÀ CAPACITY KAPAZITÄT lt
FR634220001	SCM A56 IA PRED. GR2	340	—	260	18	7,5
FR634220002	SCM A56 IS PRED. GR2	340	—	260	18	7,5
FR634220003	SCM A56 IA MOT. IDR. GR2	340	6	320	19	7,5
FR634220004	SCM A56 IS MOT. IDR. GR2	340	6	320	19	7,5

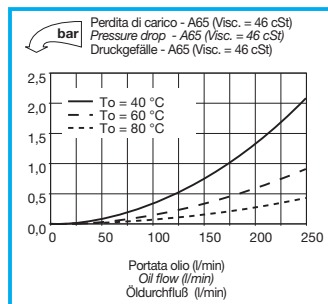
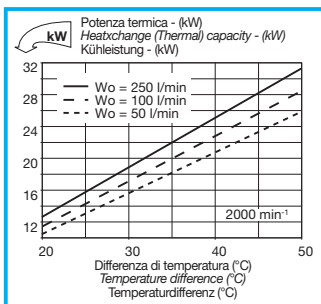
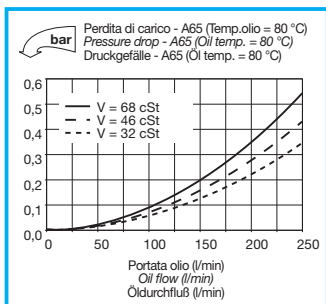
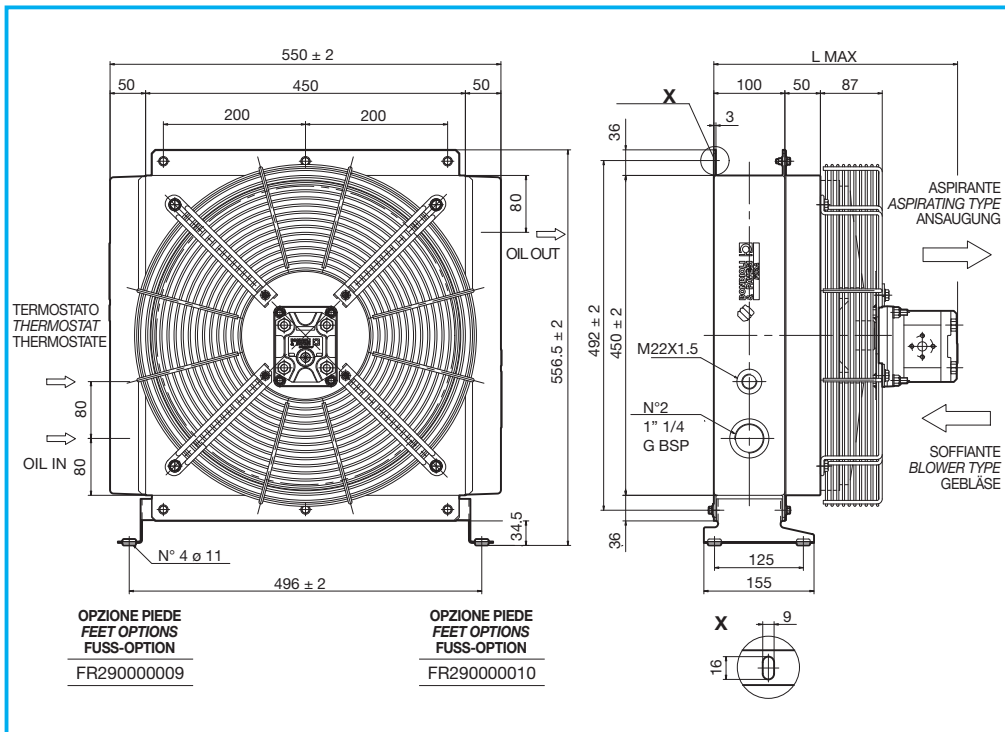
# A60

## SCAMBIATORI DI CALORE IN ALLUMINIO ALUMINIUM HEAT EXCHANGERS ALUMINIUM WÄRMETAUSCHER



CODICE CODE BEST.-NR.	TIPO TYPE TYP	DIAMETRO VENTOLA FAN DIAMETER LÜFTERS- DURCHMESSER mm	CILINDRATA MOTORE DISPLACEMENT MOTORS FÖRDERVOLUMEN MOTOR cm³/h	L MAX mm	MASSA WEIGHT GEWICHT kg	CAPACITÀ CAPACITY KAPAZITÄT lt
FR634090011	SCM A60 IA PRED. GR2	420	—	250	20	5,7
FR634090012	SCM A60 IS PRED. GR2	420	—	250	20	5,7
FR634090013	SCM A60 IA MOT. IDR. GR2	420	6	310	21	5,7
FR634090014	SCM A60 IS MOT. IDR. GR2	420	6	310	21	5,7

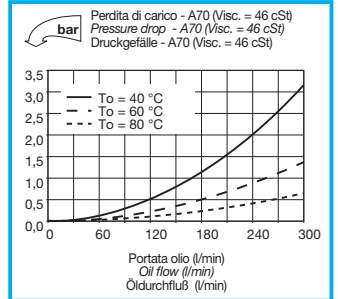
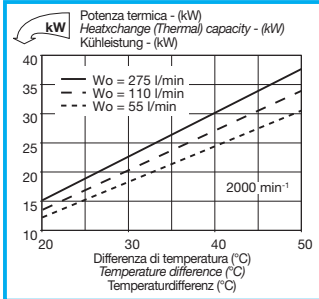
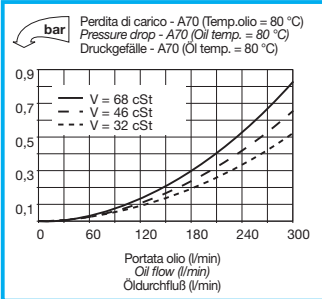
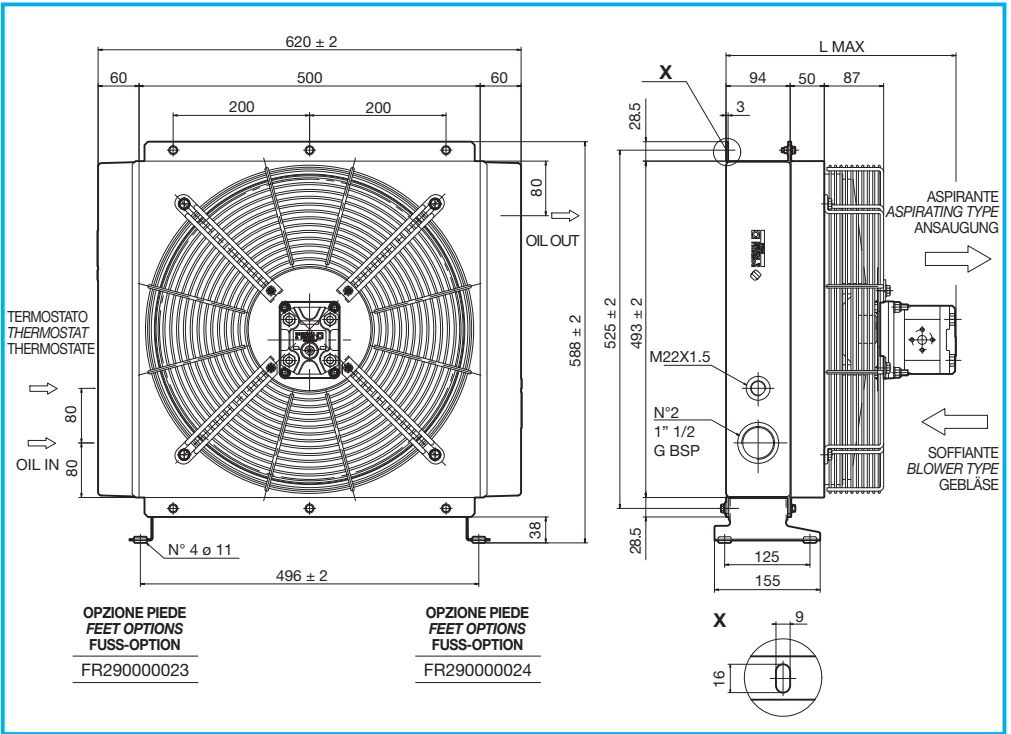




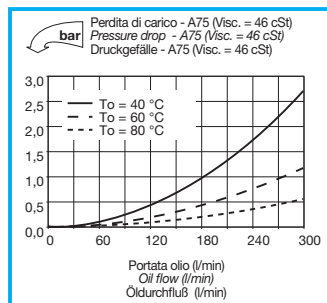
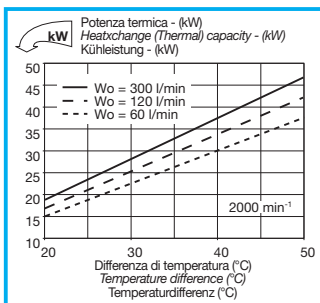
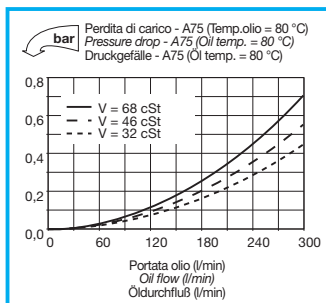
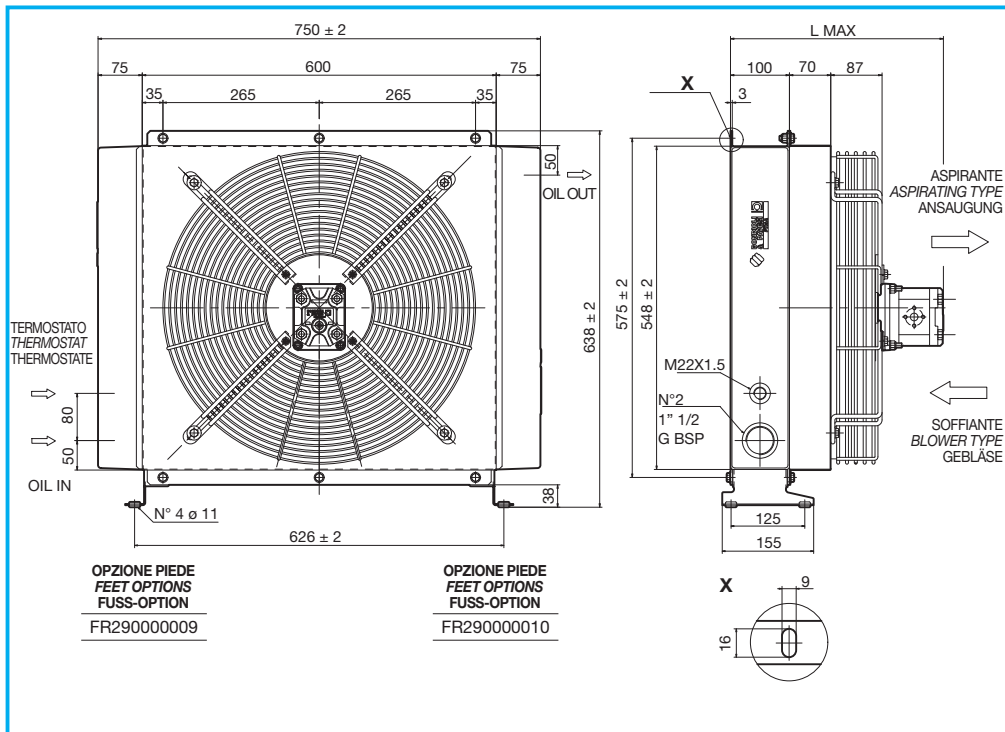
CODICE CODE BEST.-NR.	TIPO TYPE TYP	DIAMETRO VENTOLA FAN DIAMETER LUFTERS- DURCHMESSER mm	CILINDRATA MOTORE DISPLACEMENT MOTORS FÖRDERVOLUMEN MOTOR cm <sup>3</sup> /h	L MAX mm	MASSA WEIGHT GEWICHT kg	CAPACITÀ CAPACITY KAPAZITÄT lt
FR634120004	SCM A65 IA PRED. GR2	420	—	285	23	8,5
FR634120006	SCM A65 IS PRED. GR2	420	—	285	23	8,5
FR634120013	SCM A65 IA MOT. IDR. GR2	420	6	345	24	8,5
FR634120014	SCM A65 IS MOT. IDR. GR2	420	6	345	24	8,5

# A70

## SCAMBIATORI DI CALORE IN ALLUMINIO ALUMINIUM HEAT EXCHANGERS ALUMINIUM WÄRMETAUSCHER



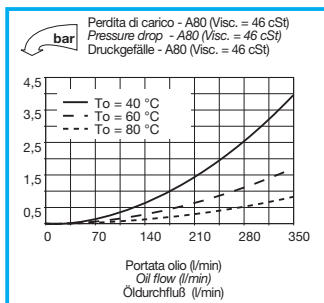
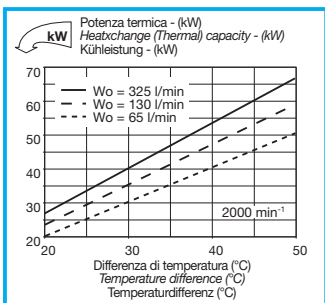
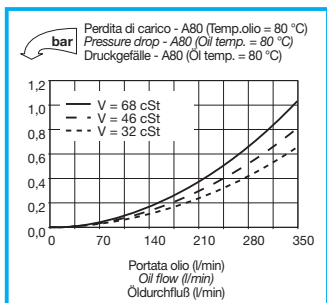
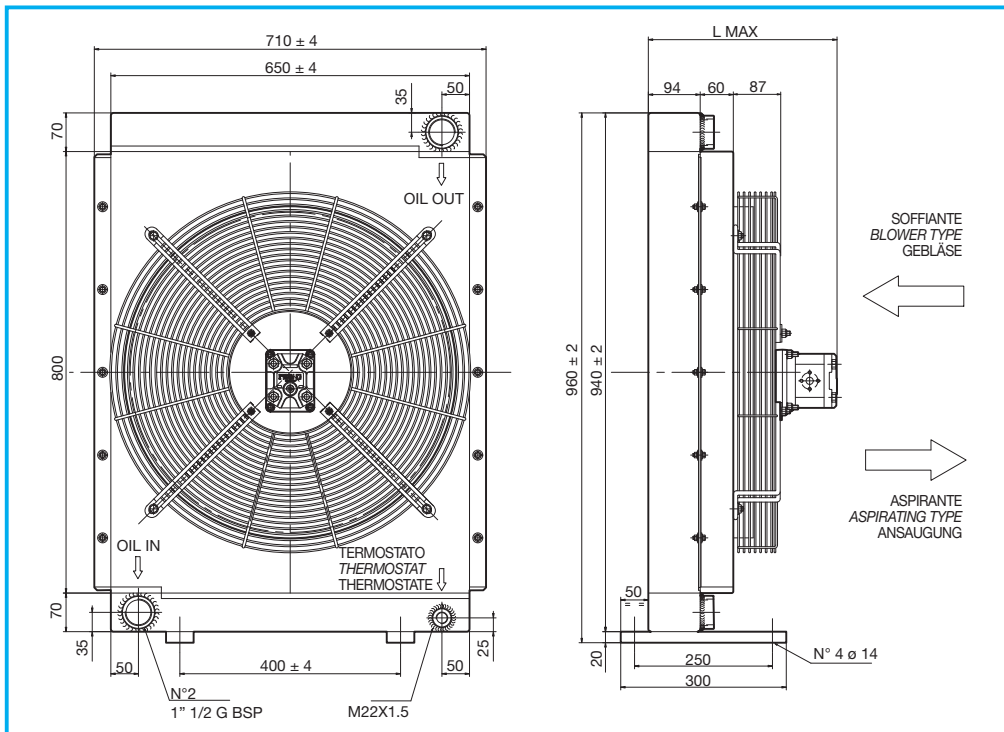
CODICE CODE BEST.-NR.	TIPO TYPE TYP	DIAMETRO VENTOLA FAN DIAMETER LÜFTERS DURCHMESSER mm	CILINDRATA MOTORE DISPLACEMENT MOTORS FÖRDERVOLUMEN MOTOR cm³/h	L MAX mm	MASSA WEIGHT GEWICHT kg	CAPACITÀ CAPACITY KAPAZITÄT lt
FR634230001	SCM A70 IA PRED. GR2	440	—	280	25	10,5
FR634230002	SCM A70 IS PRED. GR2	440	—	280	25	10,5
FR634230003	SCM A70 IA MOT. IDR. GR2	440	6	340	26	10,5
FR634230004	SCM A70 IS MOT. IDR. GR2	440	6	340	26	10,5



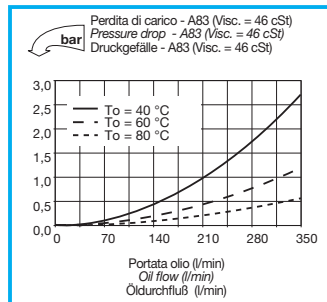
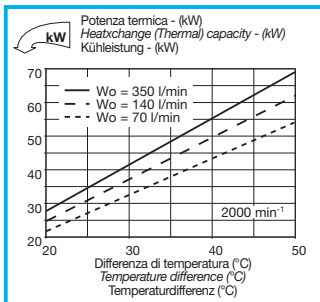
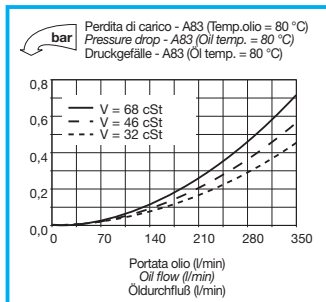
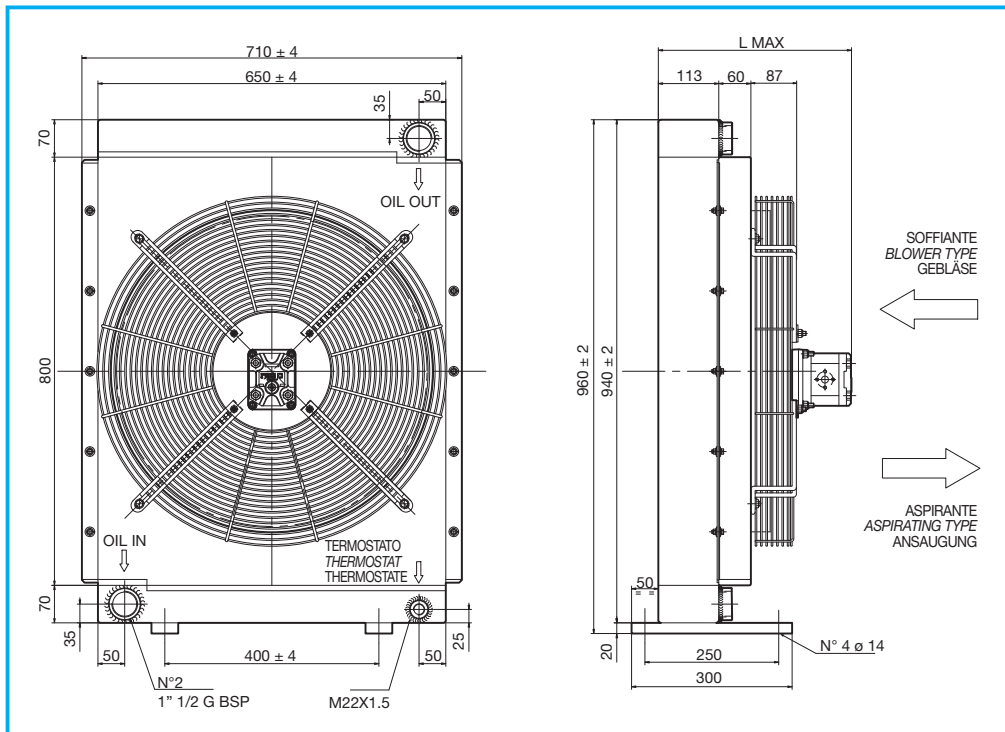
CODICE CODE BEST.-NR.	TIPO TYPE TYP	DIAMETRO VENTOLA A FAN DIAMETER LUFTERS- DURCHMESSER mm	CILINDRATA MOTORE DISPLACEMENT MOTORS FÖRDERVOLUMEN MOTOR cm³/h	L MAX mm	MASSA WEIGHT GEWICHT kg	CAPACITÀ CAPACITY KAPAZITÄT lt
FR634140003	SCM A75 IA PRED. GR2	500	—	305	26	14
FR634140004	SCM A75 IS PRED. GR2	500	—	305	26	14
FR634140013	SCM A75 IA MOT. IDR. GR2	500	11	365	27	14
FR634140014	SCM A75 IS MOT. IDR. GR2	500	11	365	27	14

# A80

## SCAMBIATORI DI CALORE IN ALLUMINIO ALUMINIUM HEAT EXCHANGERS ALUMINIUM WÄRMETAUSCHER



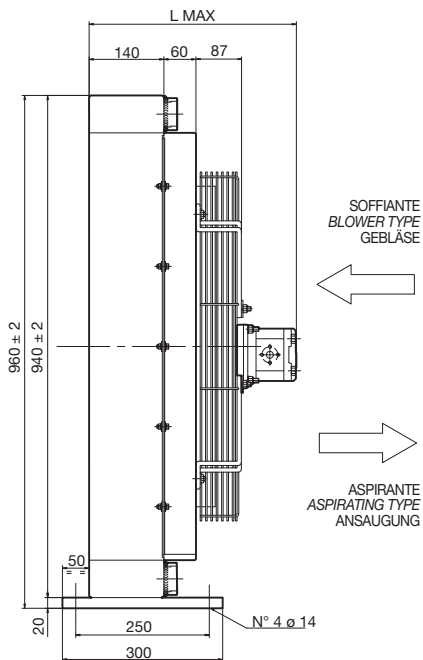
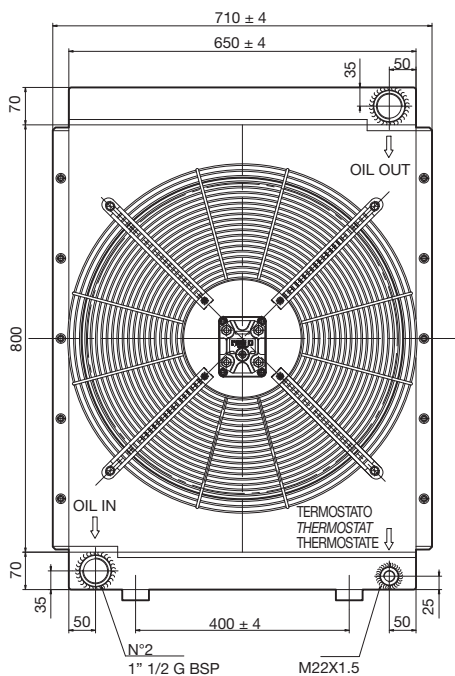
CODICE CODE BEST.-NR.	TIPO TYPE TYP	DIAMETRO VENTOLA FAN DIAMETER LÜFTERS- DURCHMESSER mm	CILINDRATA MOTORE DISPLACEMENT MOTORS FÖRDERVOLUMEN MOTOR cm <sup>3</sup> /h	L MAX mm	MASSA WEIGHT GEWICHT kg	CAPACITÀ CAPACITY KAPAZITÄT lit
FR634150003	SCM A80 IA PRED. GR2	580	—	280	46	18
FR634150004	SCM A80 IS PRED. GR2	580	—	280	46	18
FR634150013	SCM A80 IA MOT. IDR. GR2	580	11	340	47	18
FR634150014	SCM A80 IS MOT. IDR. GR2	580	11	340	47	18



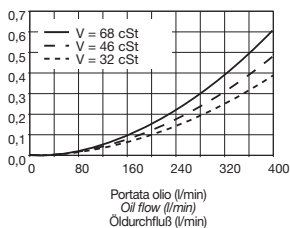
CODICE CODE BEST.-NR.	TIPO TYPE TYP	DIAMETRO VENTOLA FAN DIAMETER LUFTERS- DURCHMESSER mm	CILINDRATA MOTORE DISPLACEMENT MOTORS FÖRDERVOLUMEN MOTOR cm <sup>3</sup> /h	L MAX mm	MASSA WEIGHT GEWICHT kg	CAPACITÀ CAPACITY KAPAZITÄT lt
FR634240001	SCM A83 IA PRED. GR2	580	—	300	53	23
FR634240002	SCM A83 IS PRED. GR2	580	—	300	53	23
FR634240013	SCM A83 IA MOT. IDR. GR2	580	11	360	54	23
FR634240014	SCM A83 IS MOT. IDR. GR2	580	11	360	54	23

# A86

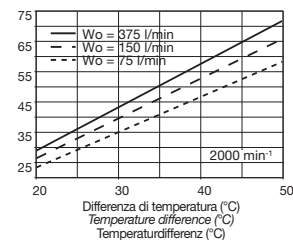
## SCAMBIATORI DI CALORE IN ALLUMINIO ALUMINIUM HEAT EXCHANGERS ALUMINIUM WÄRMETAUSCHER



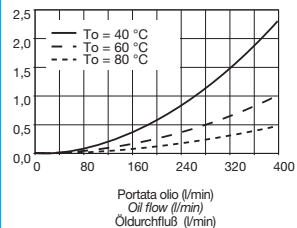
Perdita di carico - A86 (Temp. olio = 80 °C)  
Pressure drop - A86 (Oil temp. = 80 °C)  
Druckgefälle - A86 (Öl temp. = 80 °C)



Potenza termica - (kW)  
Heatchange (Thermal) capacity - (kW)  
Kühlleistung - (kW)



Perdita di carico - A86 (Visc. = 46 cSt)  
Pressure drop - A86 (Visc. = 46 cSt)  
Druckgefälle - A86 (Visc. = 46 cSt)



**CODICE  
CODE  
BEST.-NR.**

**TIPO  
TYPE  
TYP**

**DIAMETRO  
VENTOLA  
FAN DIAMETER  
LÜFTERS  
DURCHMESSER**  
mm

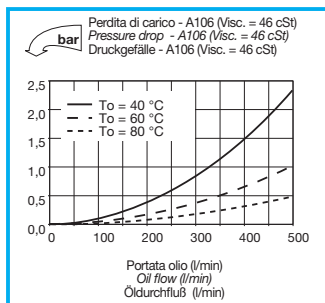
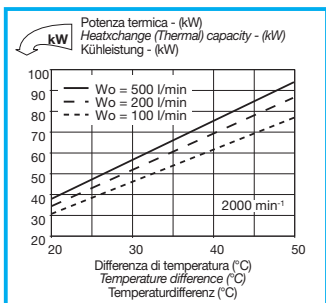
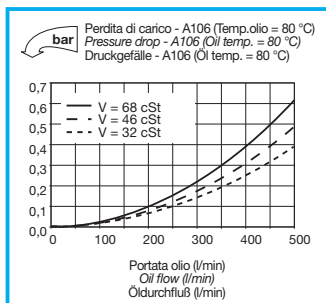
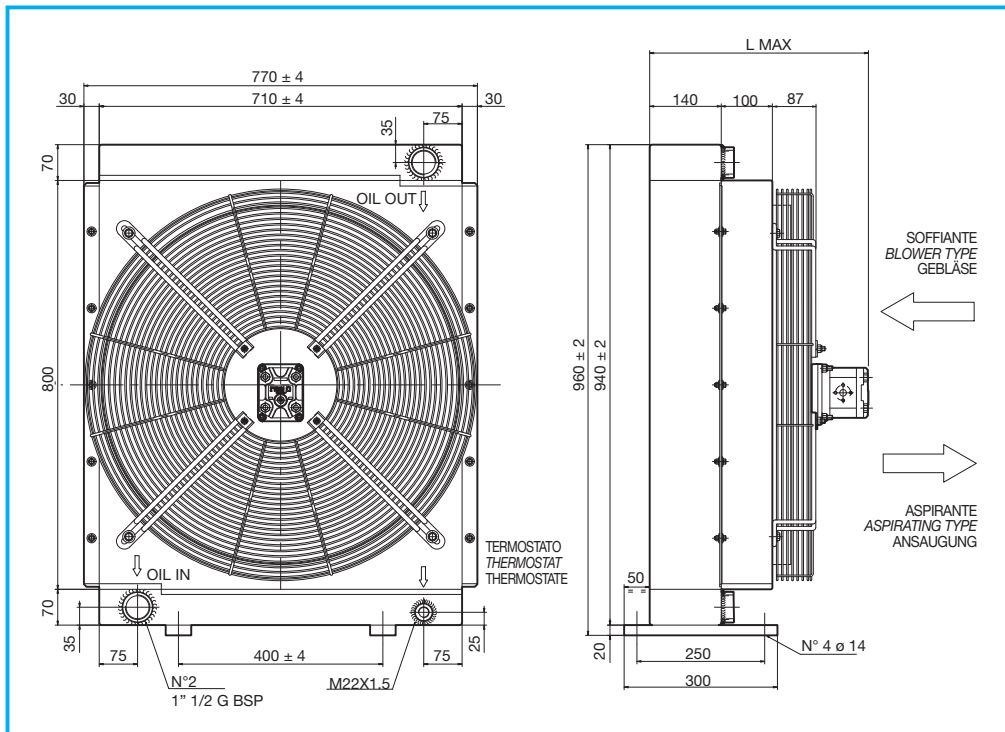
**CILINDRATA MOTORE  
DISPLACEMENT MOTORS  
FÖRDERVOLUMEN MOTOR**  
cm³/h

**L MAX  
mm**

**MASSA  
WEIGHT  
GEWICHT**  
kg

**CAPACITÀ  
CAPACITY  
KAPAZITÄT**  
lt

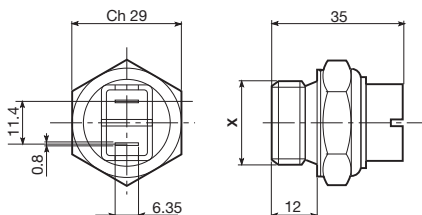
FR634260003	SCM A86 IA PRED. GR2	580	—	330	58	28
FR634260004	SCM A86 IS PRED. GR2	580	—	330	58	28
FR634260013	SCM A86 IA MOT. IDR. GR2	580	11	390	59	28
FR634260014	SCM A86 IS MOT. IDR. GR2	580	11	390	59	28



CODICE CODE BEST.-NR.	TIPO TYPE TYP	DIAMETRO VENTOLA FAN DIAMETER LUFTERS- DURCHMESSER mm	CILINDRATA MOTORE DISPLACEMENT MOTORS FÖRDERVOLUMEN MOTOR cm <sup>3</sup> /h	L MAX mm	MASSA WEIGHT GEWICHT kg	CAPACITÀ CAPACITY KAPAZITÄT lt
FR634270003	SCM A106 IA PRED. GR2	690	—	370	80	32
FR634270004	SCM A106 IS PRED. GR2	690	—	370	80	32
FR634270013	SCM A106 IA MOT. IDR. GR2	690	11	430	81	32
FR634270014	SCM A106 IS MOT. IDR. GR2	690	11	430	81	32

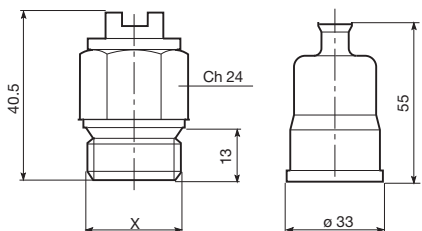
**ACCESSORI**  
**ACCESSORIES**  
**ZUBEHÖR**

**TERMOSTATI**  
**THERMOSTATS**  
**THERMOSTATE**



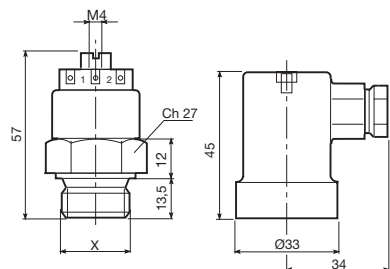
TEMPERATURE DI INTERVENTO (C°) TRIGGER TEMPERATURE (C°) SCHALTTEMPERATUR (C°)		CODICE CODE BEST. - NR.
45 - 35	M22x1,5	FR 361104535
60 - 50	M22x1,5	FR 361106050
80 - 70	M22x1,5	FR 361108070
82 - 68	M22x1,5	FR 361108268
85 - 76	M22x1,5	FR 361108576

**TERMOSTATI PROTETTI IP54**  
**IP54 PROTECTED THERMAL SWITCH**  
**GESCHÜTZTE THERMOSTATE IP 54**



TEMPERATURE DI INTERVENTO (C°) TRIGGER TEMPERATURE (C°) SCHALTTEMPERATUR (C°)		CODICE CODE BEST. - NR.
45 - 35	M22x1,5	FR 361124535
50 - 40	M22x1,5	FR 361125040
60 - 50	M22x1,5	FR 361126050
70 - 60	M22x1,5	FR 361127060
80 - 70	M22x1,5	FR 361128070

**TERMOSTATI PROTETTI IP65**  
**IP65 PROTECTED THERMAL SWITCH**  
**GESCHÜTZTE THERMOSTATE IP 65**



TEMPERATURE DI INTERVENTO (C°) TRIGGER TEMPERATURE (C°) SCHALTTEMPERATUR (C°)		CODICE CODE BEST. - NR.
45 - 35	M22x1,5	FR 361154535
47 - 36	M22x1,5	FR 361155040
60 - 50	M22x1,5	FR 361156050
60 - 50	1/2" G	FR 361146050
70 - 60	1/2" G	FR 361147060
80 - 70	M22x1,5	FR 361158070